



# ***Center for Bio-Optoelectronic Sensor Systems***

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**Defense Advanced Research Projects Agency  
University Opto Centers Program**

## ***PI Meeting***

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# Status of Bio-Sensing Techniques



## *Limitations of current techniques*

- ❖ Discrete bulky and expensive components
- ❖ Highly trained operation personnel
- ❖ Specialized sample labeling procedures
- ❖ Use in diagnostic laboratory
- ❖ Slow response time

## *Advantages of Optoelectronics sensors*

- ❖ Enable compact, low cost, low power sensor systems
- ❖ Improved reliability through integration
- ❖ Reduced RMS noise levels compared to gas lasers
- ❖ Simple to operate
- ❖ Field deployable



# BOSS Center Mission



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## ***“Integrated Optoelectronic Biological and Biochemical Sensor Systems”***

### **Mission:**

- ❖ **Detection and identification of chemical and biological threats through interaction between light and matter**
- ❖ **Leverage capabilities in compound semiconductor materials, engineered device structures, and integrated optoelectronics into light sources, sensors, waveguides, and spectrometers.**



# Research Themes



## Core Strengths

- Compound semiconductor materials
- Bandgap engineering
- Crystal growth
- Integration
- MEMS



## Device Structures

- Laser diodes
- Superlattices, quantum wells, and quantum dots
- Waveguides
- Photo-detectors



## System Components

- Excitation sources
- Spectrometers
- Gratings
- Novel sensors

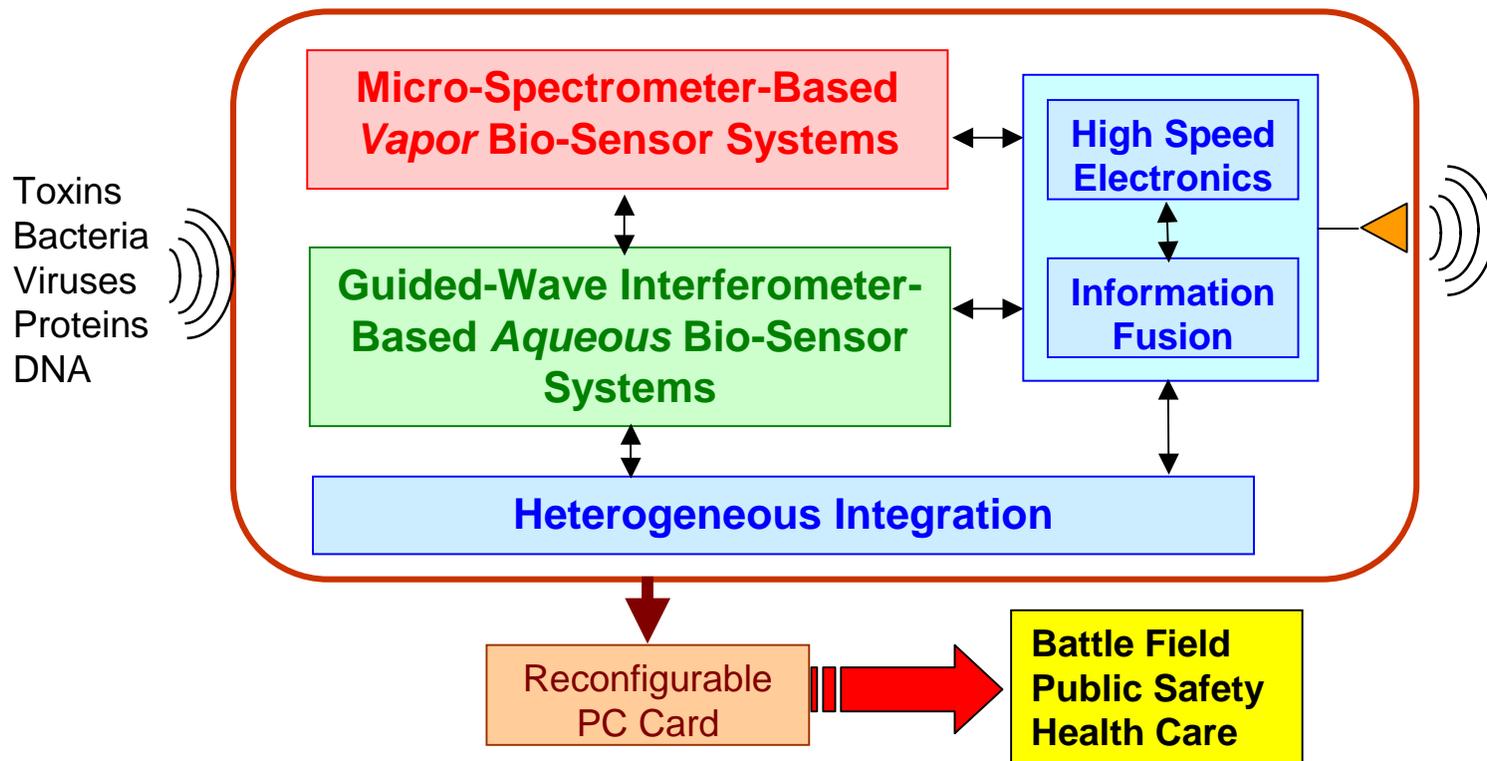
## Integrated Bio-Optoelectronic Sensor Systems

- Miniature
- Low Cost
- Highly Sensitive
- Field Deployable





# BOSS Approach to Bio-Sensors



To develop in parallel two bio-sensor systems for

- ❖ **Vapor phase agents** using time- and wavelength-resolved FTIR-on-a-chip spectrometer and
- ❖ **Aqueous agents** using tunable DBR- or VCSEL-based interferometer



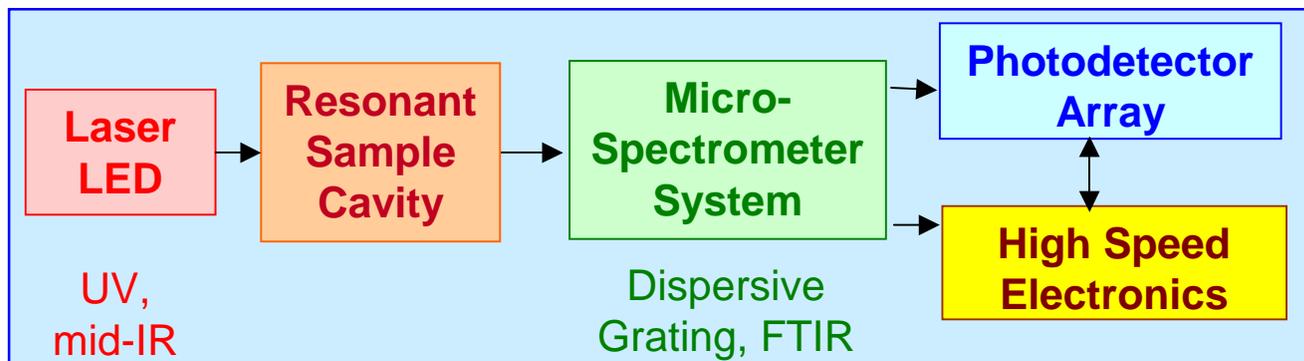
# Institutional Contributions to Center Projects



Technical Barrier	Research Plan	Team Members	Task
Bio-sensor architecture	Bio-MEMS, interferometer waveguide	Georgia Tech, Illinois	1, 2
UV (300 nm) laser diodes	GaN-based UV laser diodes	Texas, Illinois	1
Room temperature CW operation mid-IR laser diodes	Sb-based quantum cascade laser diodes, Ordered InGaAsSb lasers	Columbia, Illinois	1
Wide frequency range optical spectrometer system	Re-configurable MEMS spectrometers FTIR-on-a-chip, opto-MEMS	Berkeley, Illinois	1
Integrated guided-wave interferometer systems	DBR lasers with intracavity sampling Tunable VCSELs with intracavity sampling Micro-fluidic photonic bandgap waveguide	Georgia Tech, Colorado State Michigan	2
System integration	Heterogeneous integration Information fusion	Georgia Tech, Illinois & All Illinois	1, 2, 3



# Micro-Spectrometer-Based *Vapor* Bio-Sensor Thrust

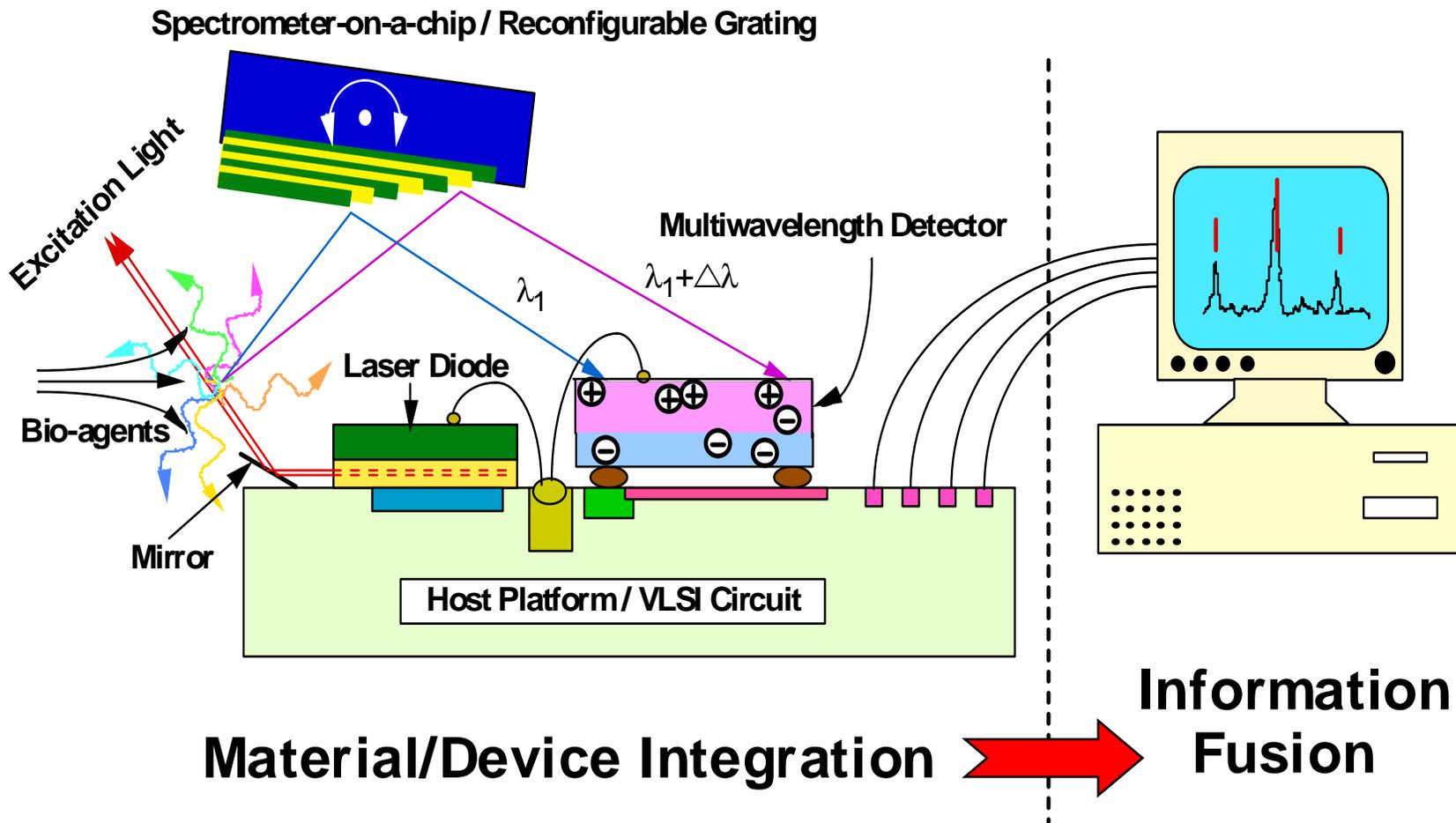


## Barrier issues:

- ❖ UV laser diodes (< 300 nm).
- ❖ RT operation mid-IR laser diodes.
- ❖ UV and mid-IR detector arrays.
- ❖ Wide frequency range optical spectrometer system.

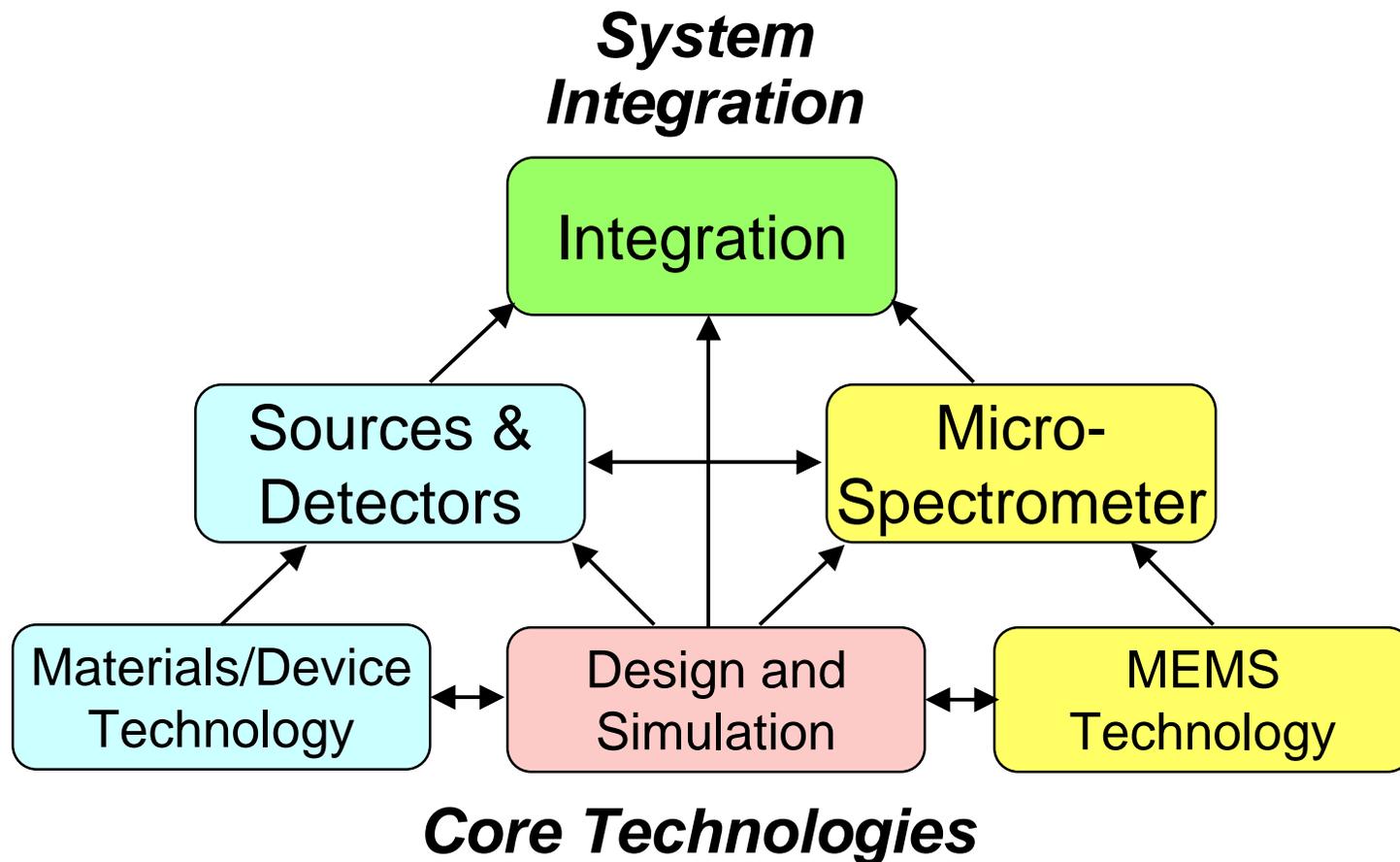


# Bio-Sensor System-on-a-Chip





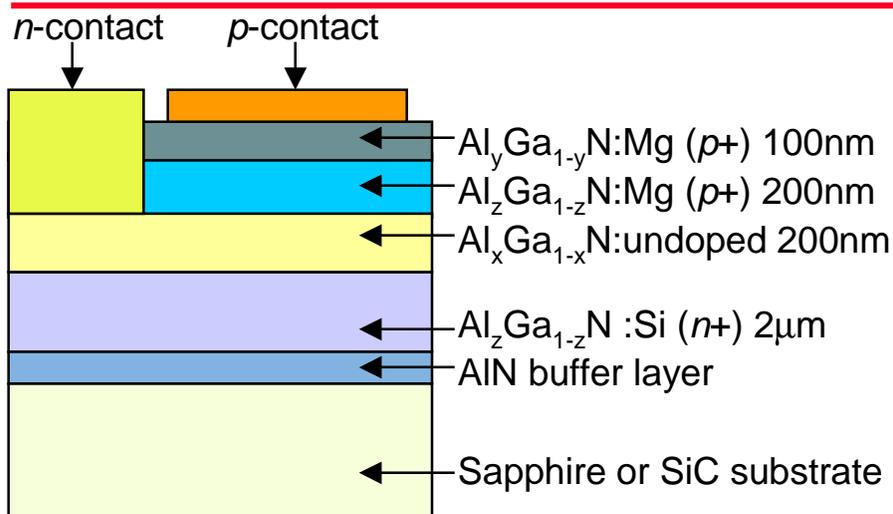
# Projects Integration within Thrust: *Vertical Integration*





# Nitride-Based UV Emitters

Russell D. Dupuis, UT-Austin; Nick Holonyak, Jr., UIUC



## Objective

We will develop high-performance ultraviolet emitters based upon III-V nitride materials and heterojunctions. These devices will provide significant new capabilities for detection in a variety of DoD systems.

## Approach

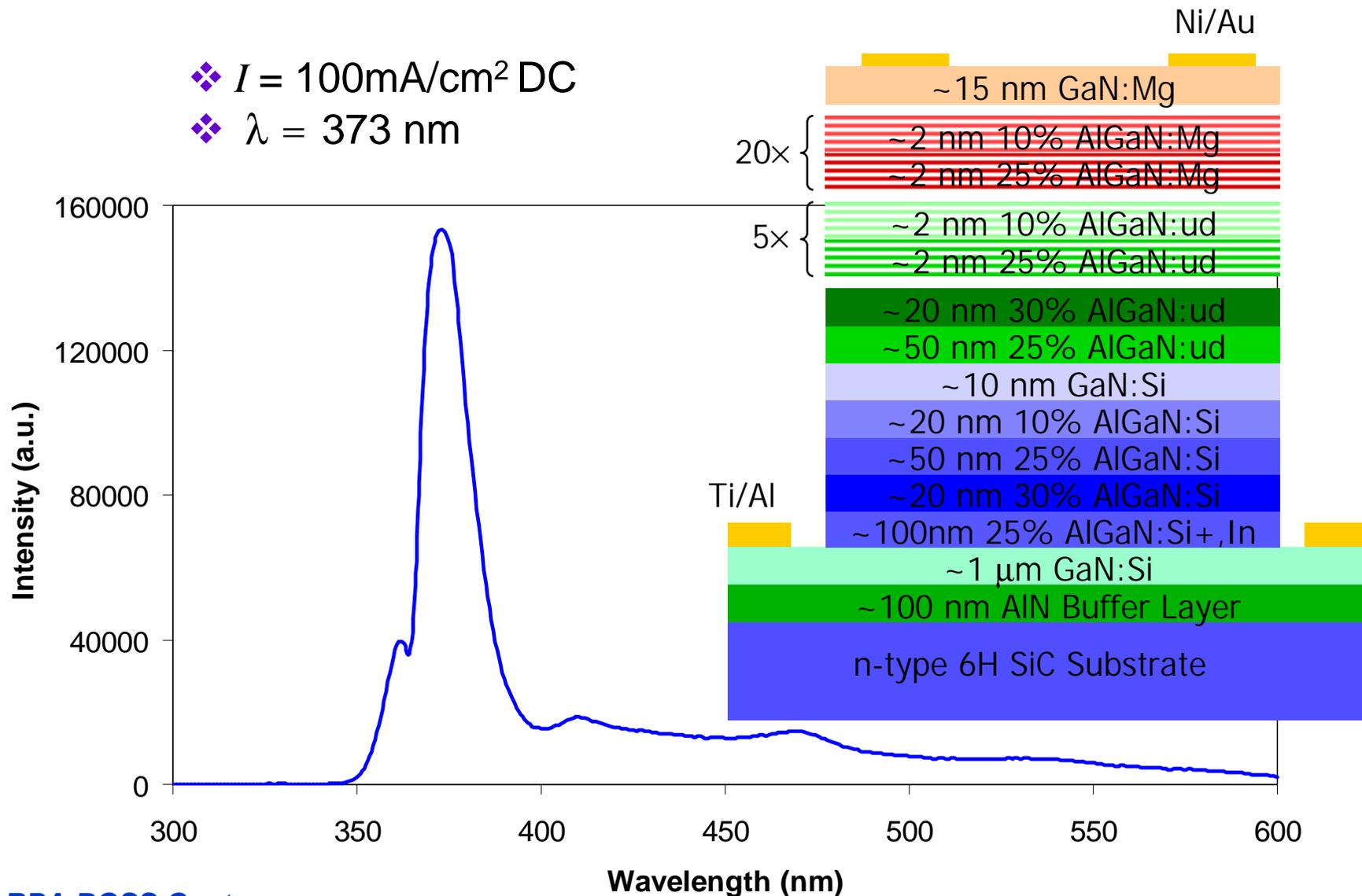
- ❖ MOCVD Growth of III-V nitride materials and heterojunctions
- ❖ Develop AlGaN epitaxy for superlattices, injection lasers, and light-emitting diodes
- ❖ Evaluate AlGaN/GaN heterojunctions for high-performance emitters
- ❖ Develop device processing technologies
  - Design and simulate optoelectronic devices
  - Process and test devices

## Recent Accomplishments

- ❖ Grew and fabricated an AlGaN DH and SQW LED emitting at 323 and 373 nm at 300K, respectively;
- ❖ Demonstrated AlGaN:Si conducting buffer layer for *n*-type SiC substrates and Ohmic contacts
- ❖ Improved *p*-type doping using superlattices
- ❖ Developed facet-formation process for GaN film using dry and wet chemical etching

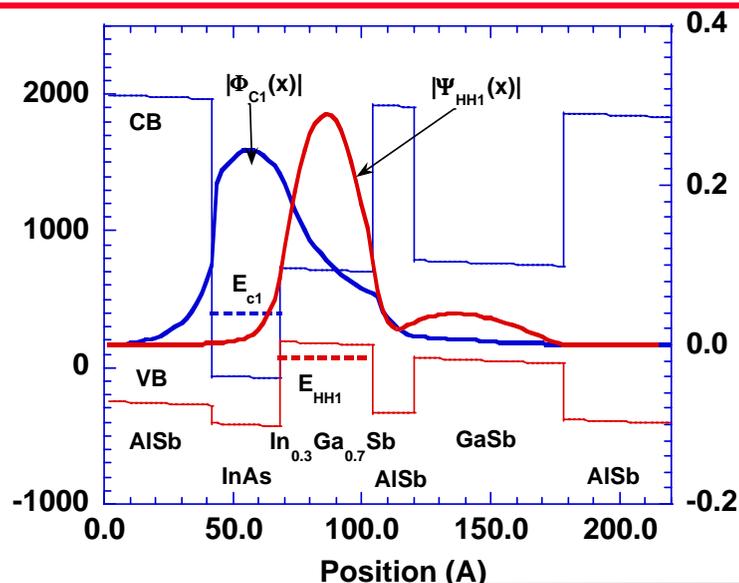


# Electroluminescence Spectrum of AlGaN/GaN SQW LED (300K)



# Sb-Based Mid-IR Emitter/Detector

W. I. Wang, A. Pinczuk, H. Stormer, Columbia,  
S. L. Chuang and K. Y. Cheng, UIUC



## Objectives

To design and fabricate near-IR (3-5  $\mu\text{m}$ ) and mid-IR (8-12  $\mu\text{m}$ ) lasers and detectors for the optical querying and determining information about gaseous bio-agents. The mid-IR lasers will be capable for high power, high quantum efficiency, low threshold current, and room temperature operation.

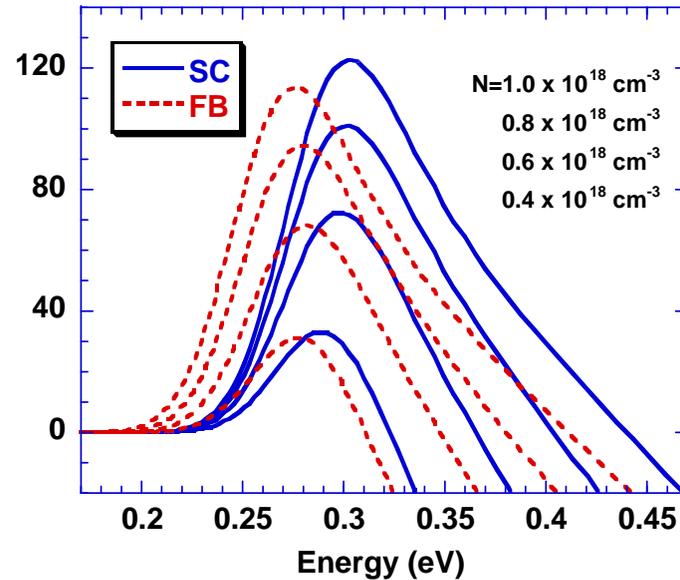
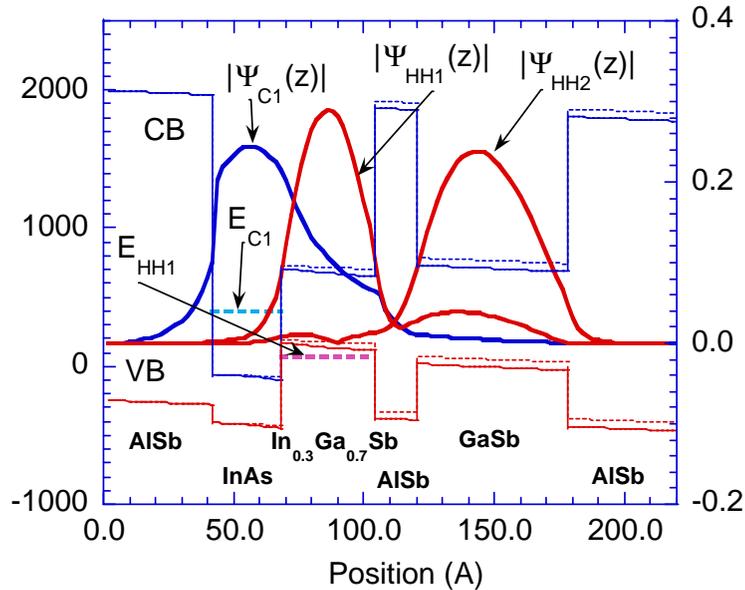
## Approach

- ❖ Design, modeling, optimization, and fabrication of Sb-based IR lasers using type-II QW and cascade configurations.
- ❖ Utilizing long-range ordering in Sb-based III-V's to extend wavelength response range
- ❖ Develop compliant epitaxial layers for detector applications

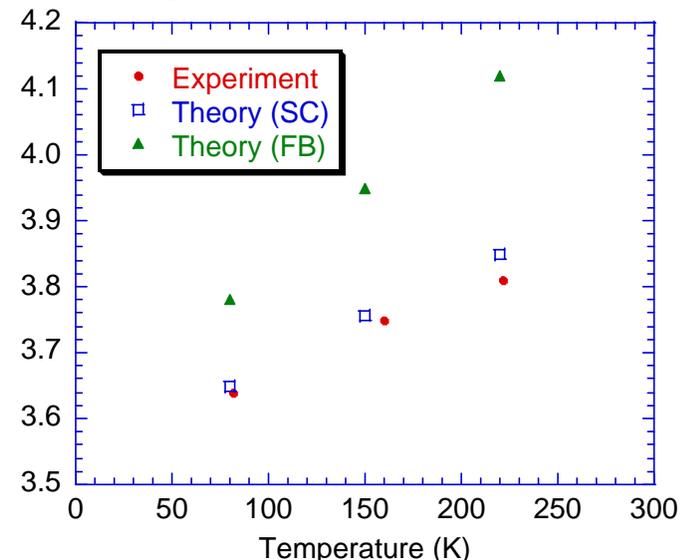
## Recent Accomplishments

- ❖ Developed a self-consistent model for type-II interband QC laser for the first time, including carrier population dependent band structure and optical gain
- ❖ Demonstrated compliant epitaxy of InSb/AlInSb MQWs on (511) silicon-on-insulators (SOI) substrates with a low defect density.

# Electronic Band Structure, Optical Gain, and Peak Wavelength

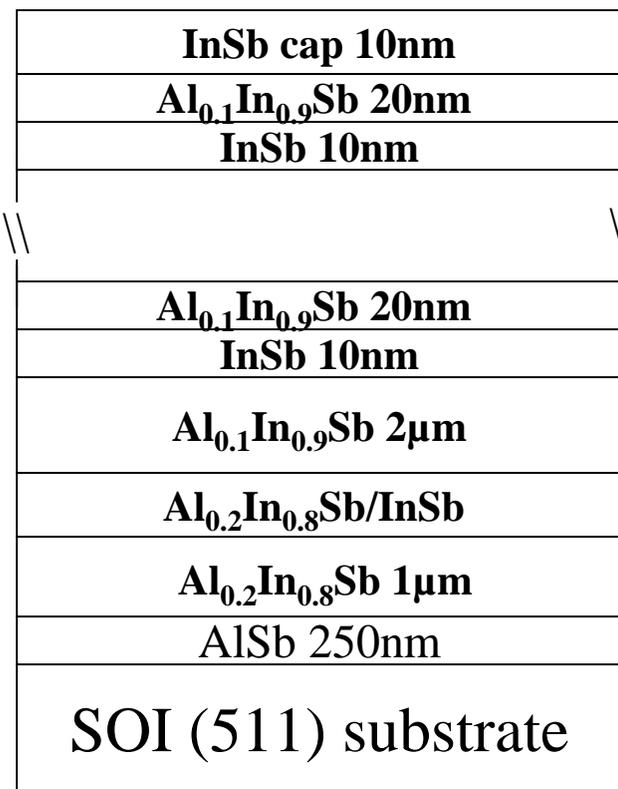


- ❖ We have developed a theoretical model to block-diagonalize the 8-by-8 Hamiltonian with the coupling between the conduction and valence bands taken into account.
- ❖ Band structure and wave functions are solved self-consistently since electrons and holes occupy different layers of a type-II quantum-well structure.
- ❖ The self-consistent (SC) solution is important to give a better agreement with experimental data than the flat-band (FB) model ignoring the electron-hole separation (screening) effects.



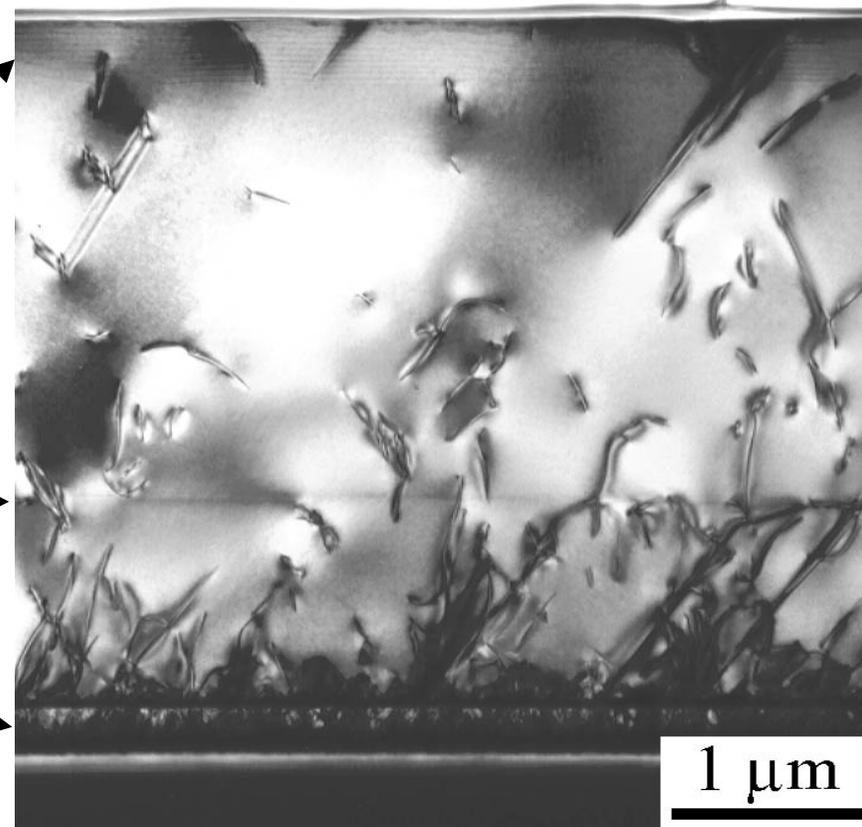


# AlInSb/InSb/AlInSb Multiple Quantum Wells Grown on SOI



10 x  
Multiple  
quantum  
wells

Thin  
superlattice

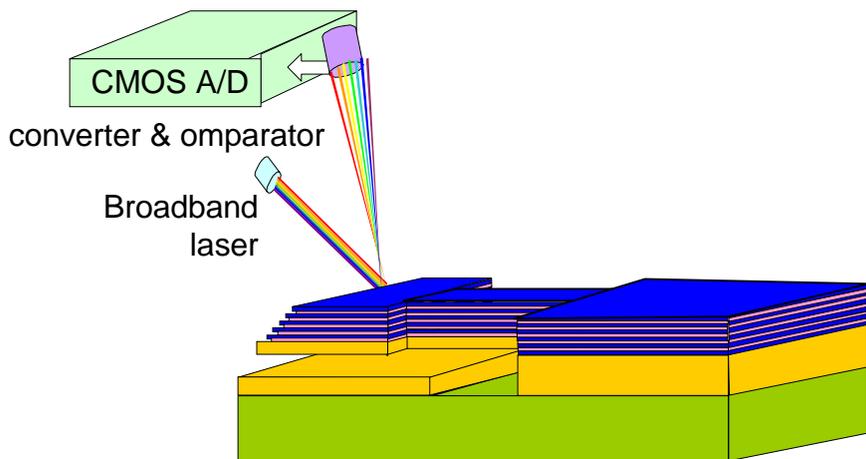


- ❖ InSb/Al<sub>0.2</sub>In<sub>0.8</sub>Sb thin superlattice helpful in bending dislocations
- ❖ Dislocation density  $\sim 10^7 \text{ cm}^{-2}$



# Reconfigurable Diffraction Gratings

M. Feng and S. L. Chuang, UIUC



## *Objective*

Fabrication of integrated MEMS-based re-configurable diffraction gratings and filters for the preparation of optical querying and determining information about gaseous bio-agents.

## *Approach*

- ❖ Develop a reflection filter by using semiconductor superlattice structure to detect bio-agents;
- ❖ Develop a planar grating on the semiconductor substrate for chemical gaseous detection;
- ❖ The gratings are integrated with a MEMS rotation stage and recognition circuits.

## *Recent Accomplishments*

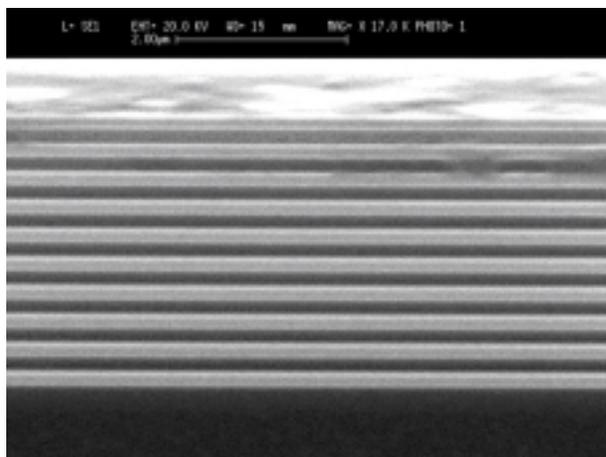
- ❖ Designed and fabricated planar superlattice gratings with reflection peak tunable as a function of light incident angles around  $1 \mu\text{m}$ ;
- ❖ Integration of a grating with a MEMS cantilever switch has been designed for low voltage ( $\sim 10 \text{ V}$ ) operation.
- ❖ Ridge optical grating for diffraction wavelength near  $3.5 \mu\text{m}$  has been designed.



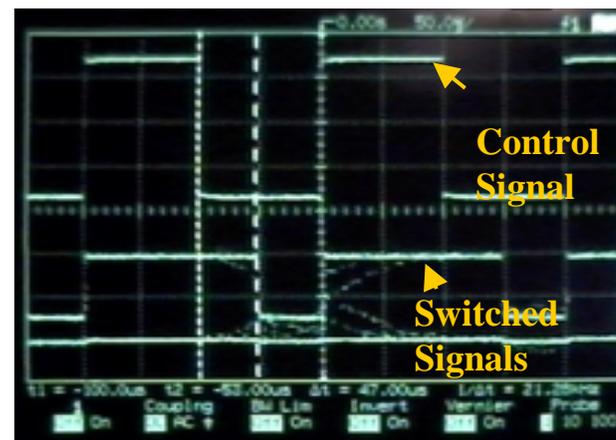
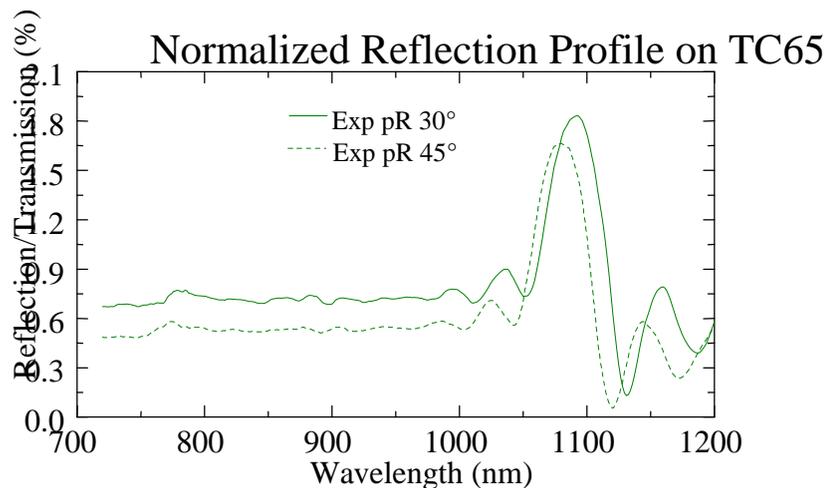
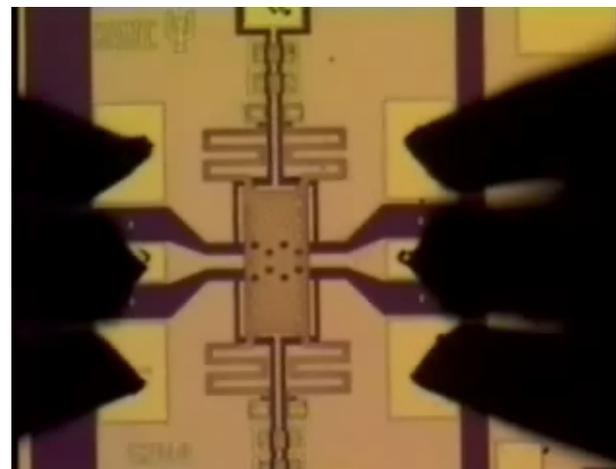
# Re-configurable Reflection Filter and Diffraction Grating



AlGaAs/GaAs (x10) SL reflection filter



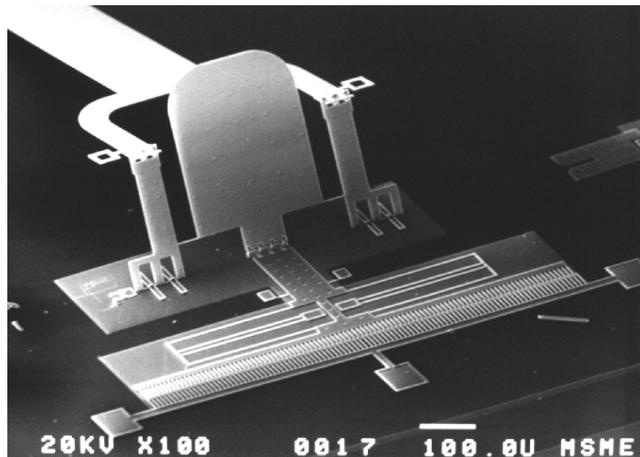
Voltage controlled rotation mirror





# Micro-Spectrometer Development

C. Chang-Hasnain and K. Y. Lau, UC-Berkeley



## *Objective*

- ❖ Build MEMS-based compact optical spectrometers to identify chemical gases or biological agents accurately in real-time.
- ❖ First time- and space- resolved spectrometer-on-a-chip
- ❖ Ultra-wide spectral range  $DI/I_s=30-50\%$

## *Approach*

- ❖ Evaluation of single tunable detector (with option of lock-in detection)
- ❖ Establish a close collaboration in Bio-engineering to understand the application needs
- ❖ Start with GaAs-based tunable detector array at  $0.7-1 \mu\text{m}$
- ❖ Design and fabricate detector array for other wavelength regime of interests:  $1.3-1.8\mu\text{m}$ ,  $2-3\mu\text{m}$ ,  $8-10\mu\text{m}$

## *Recent Accomplishments*

- ❖ Fabricated tunable filter array with torsion structure. It has a center wavelength at  $1.55 \mu\text{m}$ , and is ready for characterization
- ❖ Designed silicon micromotors for micro-spectrometer applications. The design has been submitted to Sandia National Lab for fabrication.

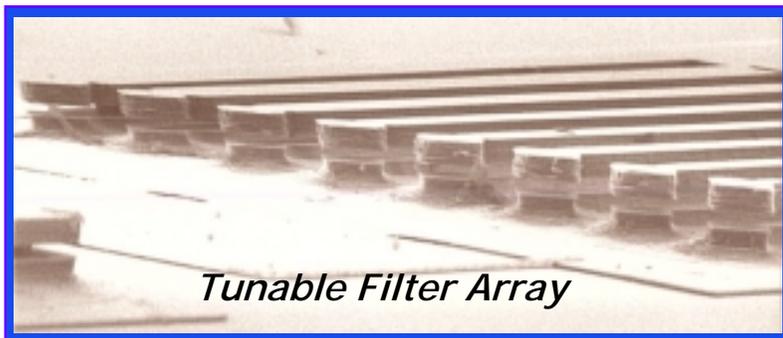
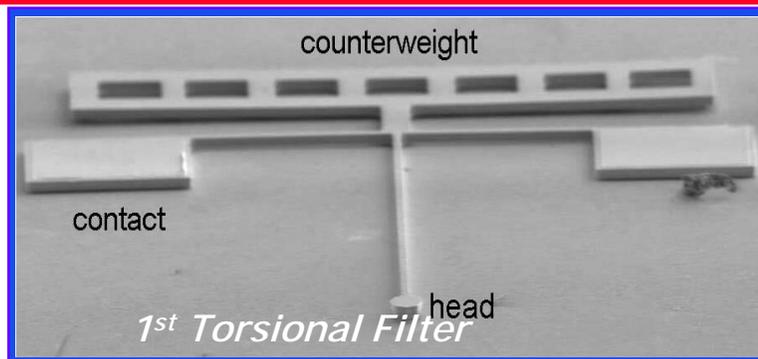


# Spectrometer-on-a-Chip

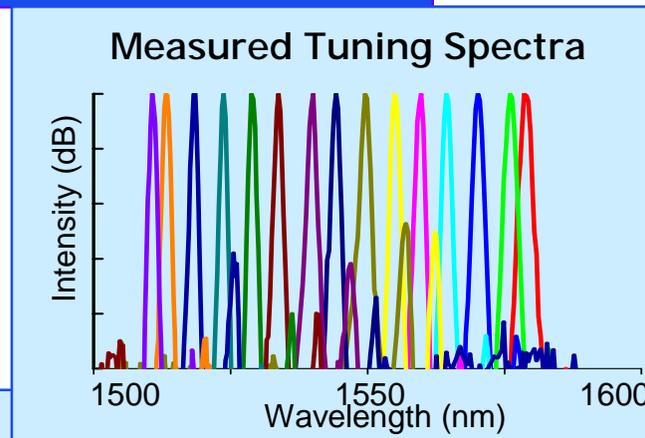


## Approaches

- ❖ Time- and space- resolved spectrometer-on-a-chip using tunable detector arrays
- ❖ Ultra-wide tuning torsional optical filter

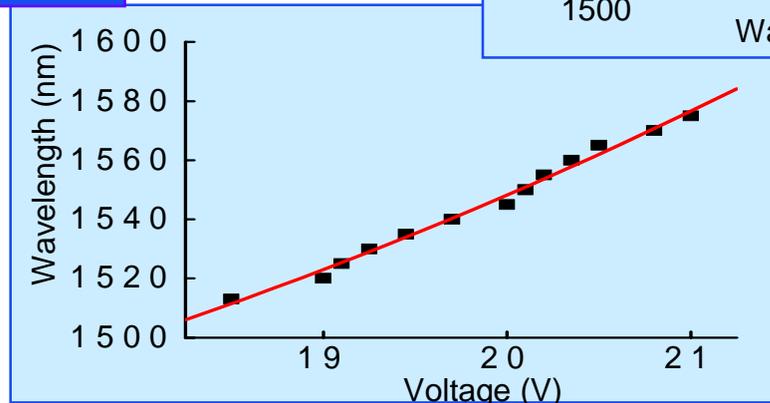


Wide (100nm)  
Continuous  
Tuning with  
Small Voltage  
(3V).



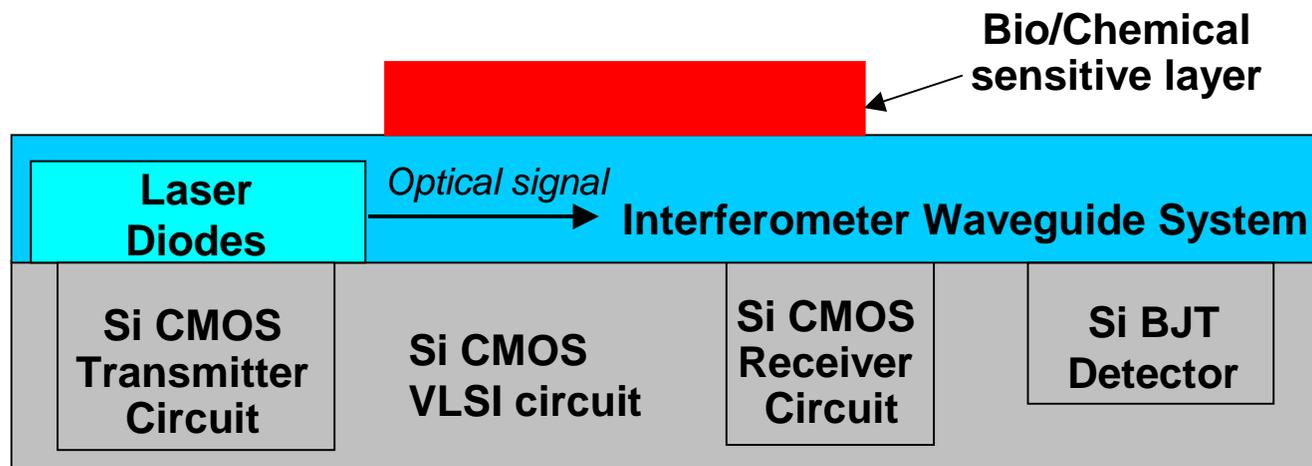
## Progress-to-date

- ❖ Fabricated tunable filter array and ready for characterization
- ❖ Achieve 1500-1600nm tuning and 2X improvement with torsion structure





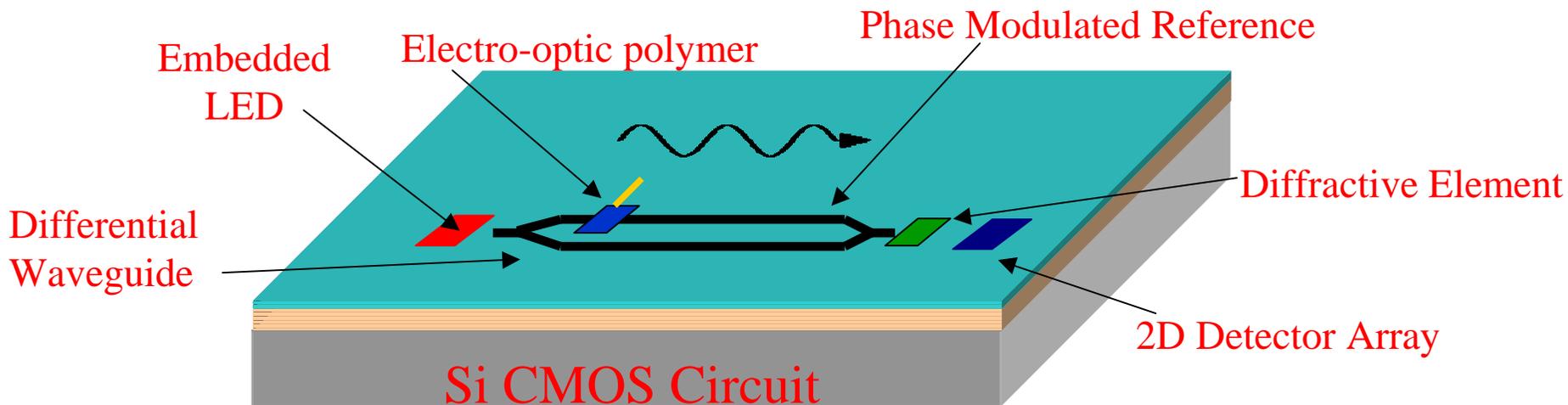
# Integrated-Interferometer-Based *Aqueous* Bio-Sensor Thrust



- ❖ Tunable laser diode-based interferometry.
- ❖ Utilizing passive or active bio/chemical surface sensing layer.
- ❖ Detecting index of refraction change as small as  $10^{-6}$ .
- ❖ Integrated with silicon-based electronics and photo-receiver circuits.



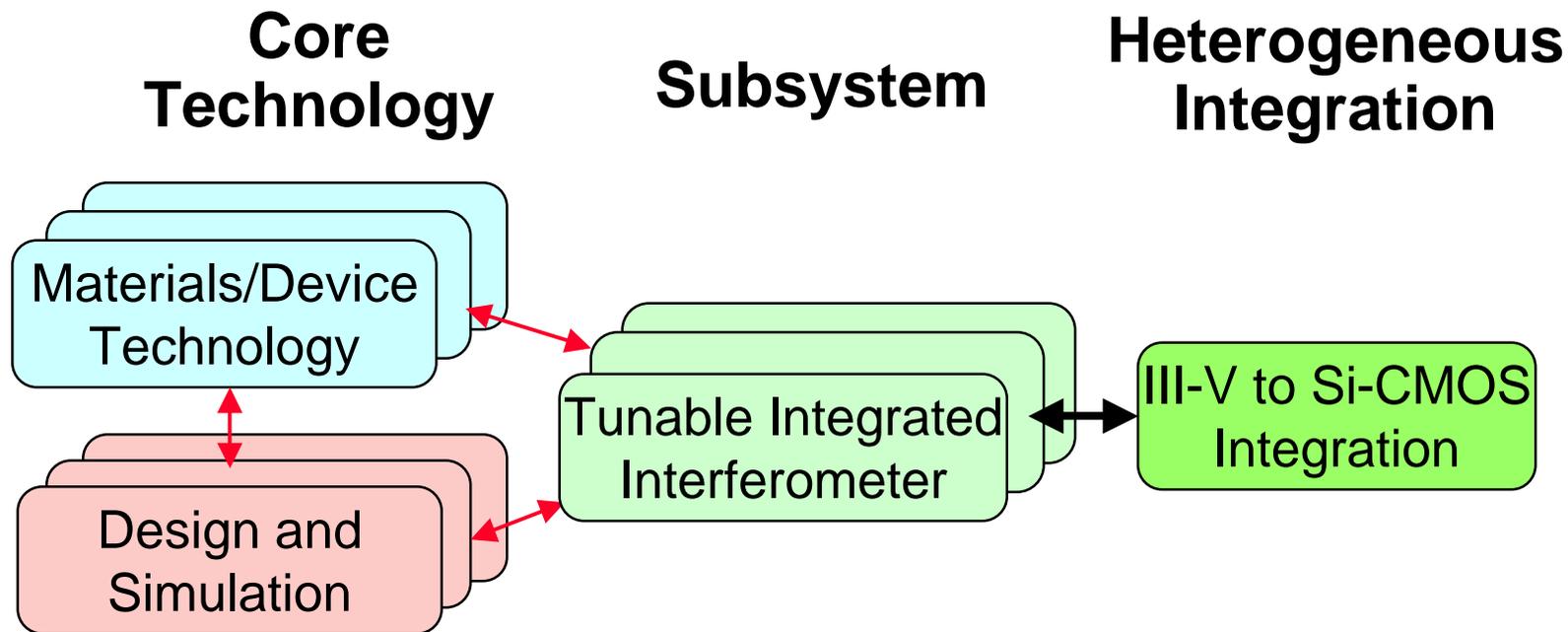
# Bio-Sensor System-within-a-Chip



- ❖ On-Chip phase modulation allows phase sensitive detection and increased sensitivity
- ❖ Embedded broadband source coupled into waveguide interferometer
- ❖ Spectrally identify bio/chemical agents using a multi-agent sensitized layer
- ❖ 2D detector array
  - Transverse image of large waveguide width insures multiple absolute phase
  - Dispersed spectrum allows interferometric spectroscopy



# Projects Integration within Thrust: *Lateral Integration*

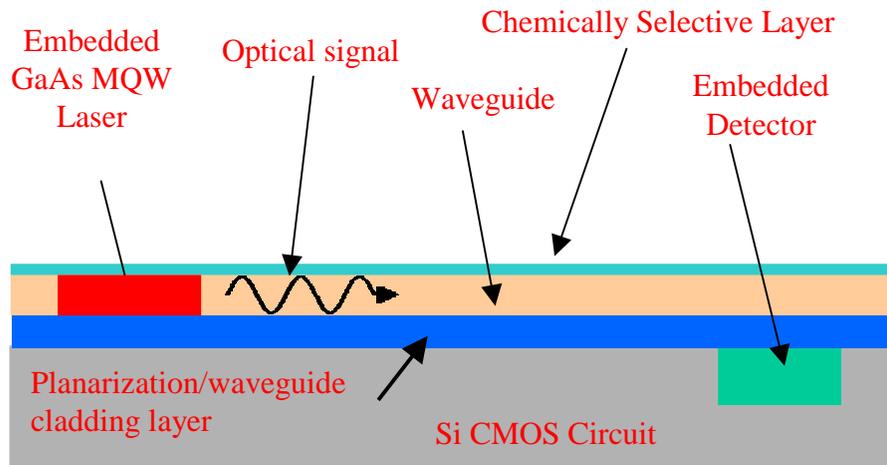




# Integrated Interferometric Bio/Chem OEIC Sensors



N. Jokerst, M. Brooke, S. Ralph; Georgia Tech



## Objectives

To design and fabricate interferometric biological/chemical sensors using heterogeneously integrated GaAs-based emitters and waveguide differential sensors integrated in three dimensions (3D) on top of Si CMOS VLSI detector and signal processing circuitry.

## Approaches

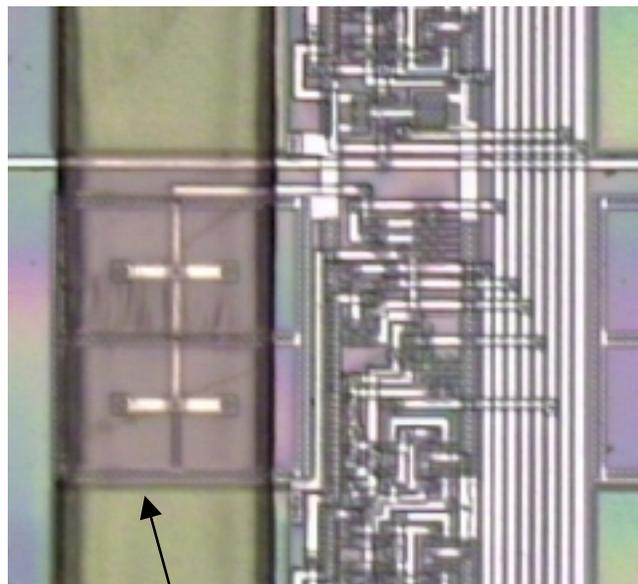
- ❖ Fabricate edge emitting lasers and LEDs; bond to Si CMOS circuits; embed into planar waveguide interferometric sensors
- ❖ Design waveguide sensor for System on a Chip (Si CMOS) implementation
- ❖ Use Si VLSI signal processing to analyze sensor signals on the chip

## Recent Accomplishments

- ❖ Si ICs including detector, ADC and waveguide fabricated and tested
- ❖ Waveguides fabricated on Si ICs and optimized
- ❖ 3D Electromagnetic modeling established
- ❖ Advanced spectral interferometry concept identified
- ❖ Embedded photodetector and Si CMOS circuits fabricated and tested

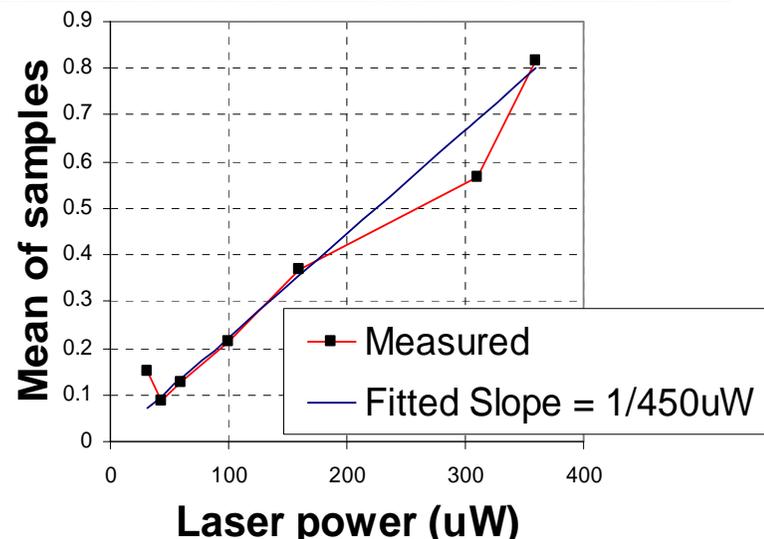


# Integrated Sensor Si CMOS Circuit (ADC + PD + Waveguide Circuit)



Channel waveguide

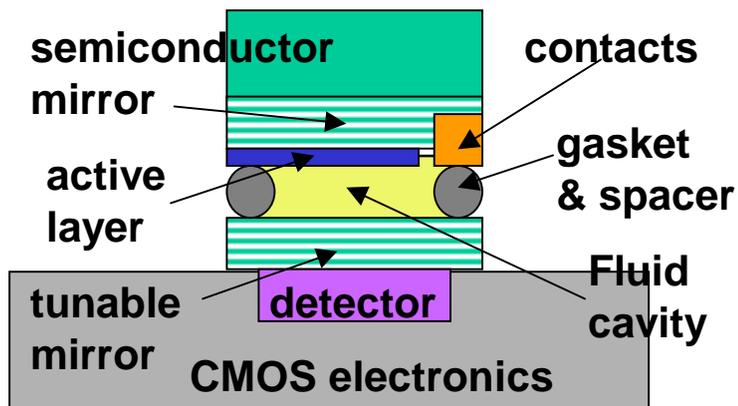
- ❖ Optical signal (He:Ne) butt coupled in to Si CMOS chip from one edge of chip
- ❖ End of waveguide at right hand side (bright spot)
- ❖ Some reflection from discontinuities/metallization on Si CMOS IC
- ❖ Embedded photodetectors addressed by waveguide





# Intracavity Fluidic VCSEL Sensors

K. Lear & C. Wilmsen, Colorado State University



## *Objectives*

The development and application of laser diodes that admit intracavity liquid biological or chemical analytes provides the potential for high sensitivity detection and identification of important battlefield and environmental agents.

## *Approaches*

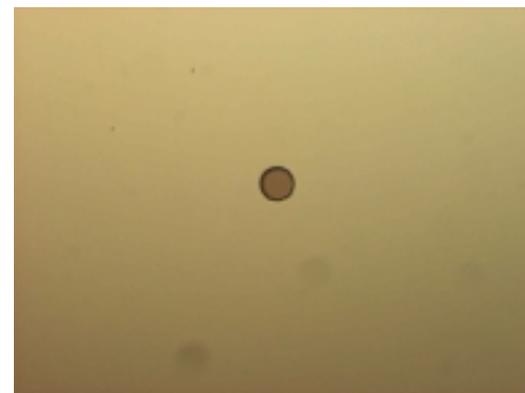
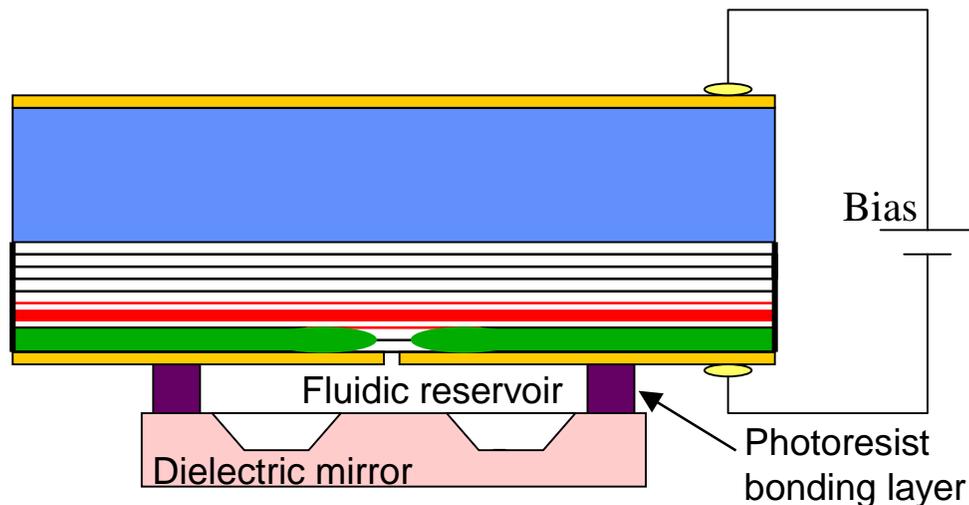
- ❖ Develop laser cavity model based on optical properties of cells
- ❖ Fabricate fluidic cavity laser diodes
- ❖ Evaluate devices as differentiated cell detectors
- ❖ Apply devices to cellular diagnoses
- ❖ Implement & evaluate full assembly process
- ❖ Evaluate laser response to fluids and inert artificial cells

## *Recent Accomplishments*

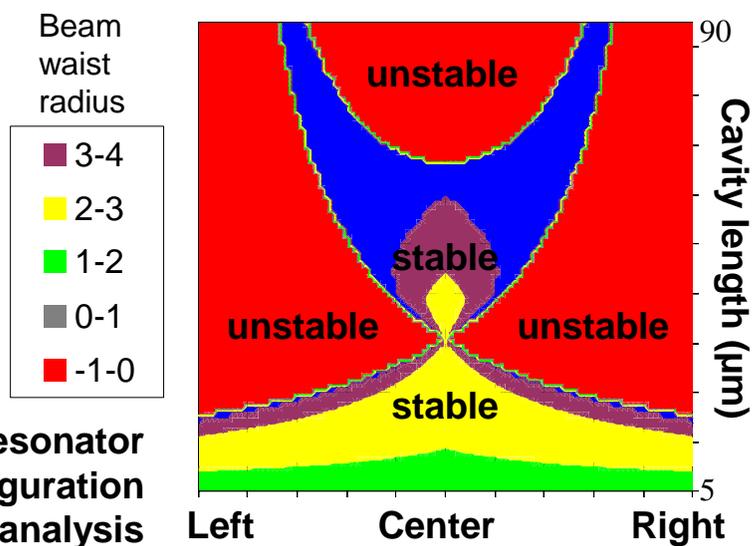
- ❖ Designed mask set for fluidic cavity VCSELs
- ❖ Fabrication process developed
- ❖ Fabricated fluidic cavity VCSELs
- ❖ Fluidic cavity VCSEL mode structure modeled.



# Intracavity Fluidic VCSEL Sensors



Photoresist mask after implantation

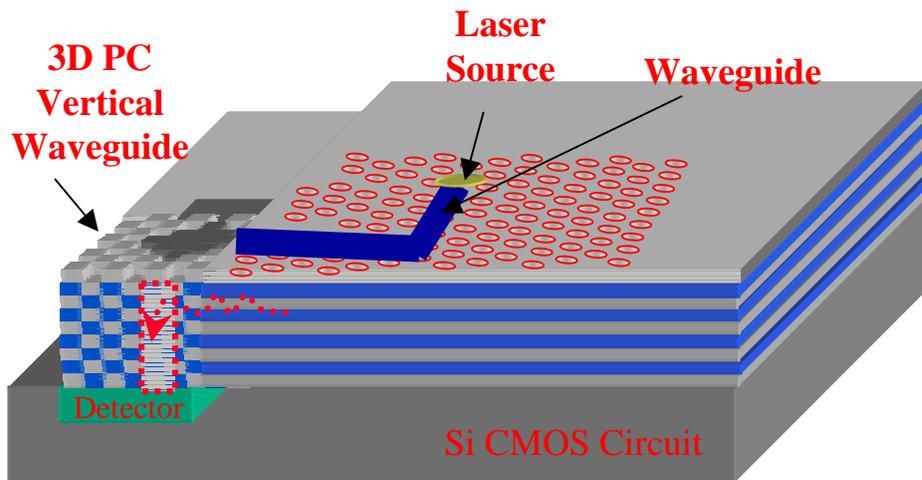


Etched reservoir



# Microfluidic Photonic Crystal Sensors

P. Bhattacharya, University of Michigan



## Objectives

Design and fabrication of micro-fluidic sensor to detect bio-fluids based on their refractive index using photonic crystal waveguides.

## Approaches

- ❖ Develop sensor components using photonic crystal structures
  - single channel and multi channel Photonic Crystal Waveguide
  - QD photonic crystal defect microcavity light source
  - Embedded detector
- ❖ Integrate above mentioned components into an integrated bio-sensor system

## Recent Accomplishments

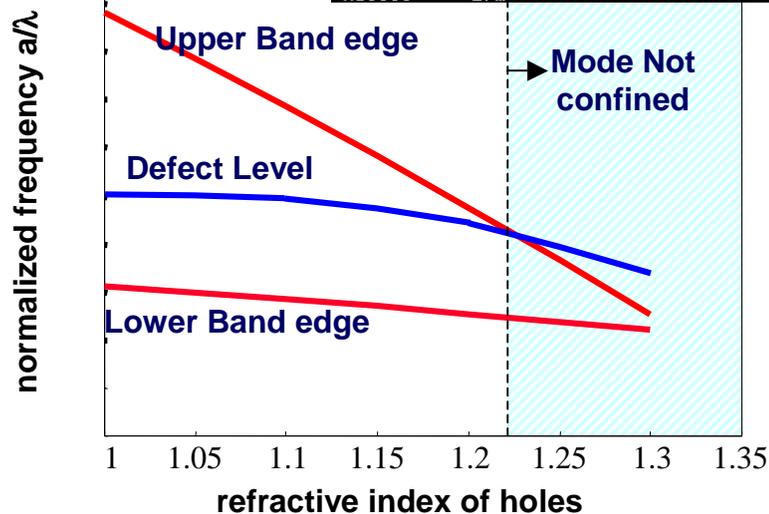
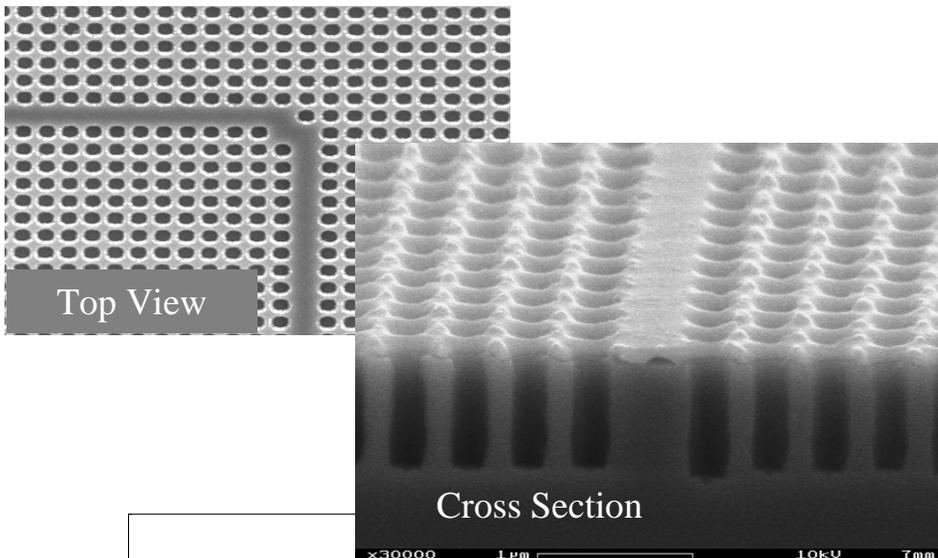
- ❖ Theoretical photonic band structure and defect mode level determined
- ❖ 2D photonic crystal waveguides fabricated
- ❖ Multi channel photonic crystal waveguides designed
- ❖ Demonstrated 1.04  $\mu\text{m}$  quantum dot photonic crystal vertical micro cavity light source.



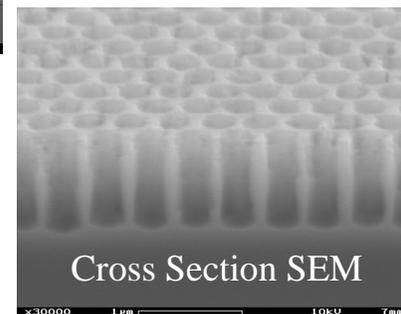
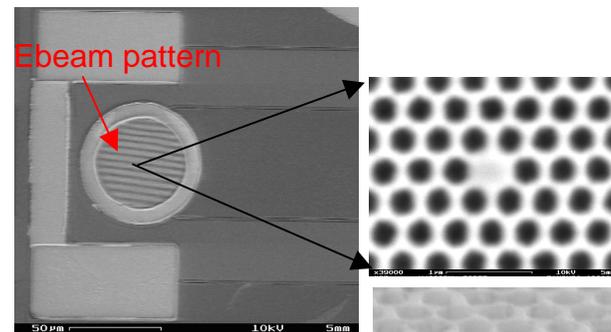
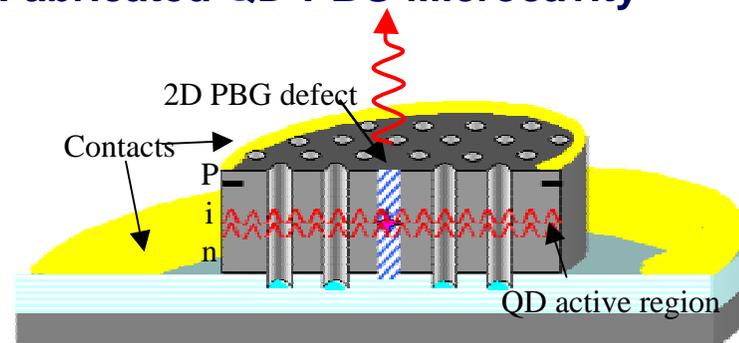
# Fabrication of PC Sensor Structures



## Final 2D PBG after Deep etching



## Fabricated QD-PBG Microcavity



### Quantum Dots in microcavity:

- Incorporating quantum dots provide optical and carrier confinement
- 1.04nm InGaAs QD active region
- I-cavity with bottom DBR and oxide confinement



# BOSS / Industry Interaction: *Current Status*



- ❖ **Strong interactions at device / component level**
  - Fabrication and characterization
    - ◆ Sandia National Lab - VCSEL, MEMS motors
    - ◆ ARL and LumiLED - UV emitter
    - ◆ SRU Biosystems - system characterization
  - Provide specific device structures
    - ◆ Bell Labs - QC lasers
    - ◆ Maxion Technologies - type II lasers
- ❖ **Seeking system level collaborators**
  - Strategic system research planning
    - ◆ PhotonicSensors Inc.
    - ◆ SRU Biosystems
  - Providing testing environment



# Summary



## ❖ Research

- Established system focus - vapor and aqueous bio-sensors
- Strong interactions within thrusts
- Significant progress on devices and subsystems

## ❖ Industrial Interactions

- Collaborative research activities
- System perspective input from industry
- Support through cash and in-kind gifts